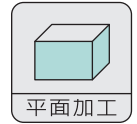
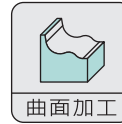
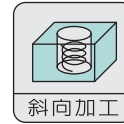
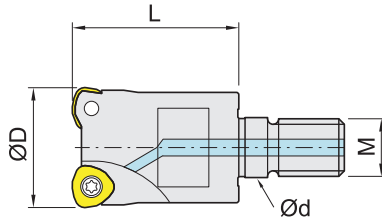
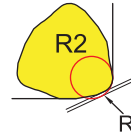


AJX 高進給銑刀 HIGH FEED MILLING (AJX)



編製CAM程序時，請將AJX設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量

When using the AJX, please program the approximate radius as indicated. The approximate uncut portions for the program are as follows.



刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
6	2.0	0.33
8	2.5	0.46
12	3.0	0.630
14	3.0	0.64

	Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
	無水孔Non-coolant	水孔Coolant	D	d	L	M				
	AJX06-162-MD14	AJX06-162-AMD14	16	8.5	25	M8	2	JO..06T2...	①	0.04
NEW	AJX06-172-MD14	AJX06-172-AMD14	17	8.5	25	M8	2			0.04
NEW	AJX06-203-MD18	AJX06-203-AMD18	20	10.5	30	M10	3			0.08
		AJX08-202-AMD18	20	10.5	30	M10	2	JO..0803...	②	0.08
	AJX08-212-MD18		21	10.5	30	M10	2			0.08
	AJX08-253-MD23	AJX08-253-AMD23	25	12.5	35	M12	3			0.12
	AJX08-263-MD23	AJX08-263-AMD23	26	12.5	35	M12	3			0.13
	AJX08-283-MD23	AJX08-283-AMD23	28	12.5	35	M12	3			0.13
	AJX08-323-MD29	AJX08-323-AMD29	32	17	43	M16	3			0.27
NEW	AJX08-333-MD29	AJX08-333-AMD29	33	17	43	M16	3			0.27
	AJX08-353-MD29	AJX08-353-AMD29	35	17	43	M16	3			0.27
NEW	AJX09-252-MD23	AJX09-252-AMD23	25	12.5	35	M12	2	JD..09T3...	③	0.12
NEW	AJX12-403-MD29	AJX12-403-AMD29	40	17	43	M16	3	JD..1204...	④	0.25

被切削材 Workpiece material	Steel 鋼	P	●	●
	Stainless steel 不銹鋼	M	●	
	Cast iron 鑄鐵	K	●	●
	Non-ferrous metal 非鐵金屬	N		

Insert Shape	Description	GRADE 材質		Dimensions,mm				
		Coated 塗層		A	B	S	Re	θ°
		NW948	JP4120					
	JOMT06T15ZZSR-JM	●			6.35	2.78	1.5	13
	JOMT080320ZZSR-JM	●			8.00	3.18	2.0	13
	JDMT09T320ZDSR-JM	●			9.525	3.97	2.0	15
	JDMT120420ZDSR-JM	●			12.00	4.76	2.0	15
	JDMW140520ZDSR-FT	●			14.00	5.56	2.0	15
	WDNW120420			○	12.00	4.76	2.0	15
	WDNT140520			○	14.00	5.56	2.0	15

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS