

WEM 直角端銑刀 SHOULDER / CUTTING END MILLS (WEM)

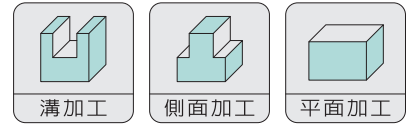


FIG-1

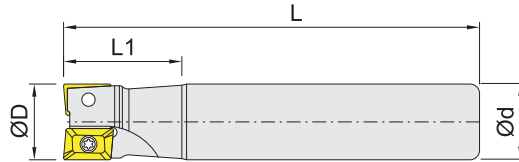


FIG-2

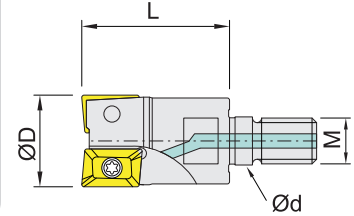


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1				
WEM10-152-S16-100		15	16	100	25	2	APMT1035..	①	0.16
WEM10-162-S16-150		16	16	150	25	2			0.24
WEM10-162-S16-200		16	16	200	25	2			0.32
WEM10-203-S20-150		20	20	150	30	3			0.37
WEM10-203-S20-200		20	20	200	30	3			0.49
WEM10-222-S20-150		22	20	150	25	2			0.37
WEM10-223-S20-150		22	20	150	25	3			0.37
WEM10-253-S25-150		25	25	150	35	3			0.58
WEM10-253-S25-200		25	25	200	35	3			0.77

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
WEM10-162-MD14	WEM10-162-AMD14	16	8.5	25	M8	2	APMT1035..	①	0.05
WEM10-172-MD14	WEM10-172-AMD14	17	8.5	25	M8	2			0.05
WEM10-203-MD18	WEM10-203-AMD18	20	10.5	30	M10	3			0.07
WEM10-213-MD18	WEM10-213-AMD18	21	10.5	30	M10	3			0.07
WEM10-253-MD23	WEM10-253-AMD23	25	12.5	35	M12	3			0.12
WEM10-263-MD23	WEM10-263-AMD23	26	12.5	35	M12	3			0.12

Insert	Spare parts	Screw	Wrench
APMT1035..	①	MS2506A	ETF09

被切削材 Workpiece material	Steel 鋼	P		●	
	Stainless steel 不銹鋼	M		●	
	Cast iron 鑄鐵	K	●		●
	Non-ferrous metal 非鐵金屬	N			●

Insert Shape	Description	GRADE 材質				Dimensions,mm			
		Coated 塗層			Uncoated 無塗層	A	B	S	Re
		ACZ310	ACZ330	ACZ350	H1				
	APMT103504PDER-H	●				10	6.6	3.5	0.4
	APMT103508PDER-H		●	●		10	6.6	3.5	0.8
	APET103504PDFR-S				●	10	6.6	3.5	0.4

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS