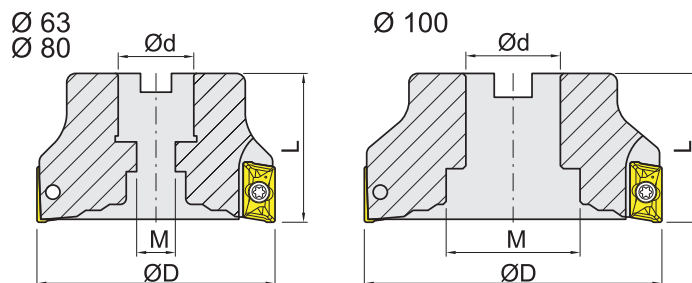
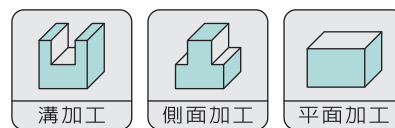


# TPS 直角端銑刀 SHOULDER / CUTTING END MILLS (TPS)



Inch

| Item code          |           | Dimensions,mm |       |    |    | Teeth | Insert     | Spare parts | Weight Kg |      |
|--------------------|-----------|---------------|-------|----|----|-------|------------|-------------|-----------|------|
| 無水孔Non-coolant     | 水孔Coolant | D             | d     | L  | M  |       |            |             |           |      |
| TPS17-R06305-25.4  |           | 63            | 25.4  | 50 | 13 | 5     | ASMT1705.. | ③           | 0.80      |      |
| TPS17-R08006-25.4  |           | 80            | 25.4  | 50 | 13 |       |            |             | 6         | 1.20 |
| TPS17-R10007-31.75 |           | 100           | 31.75 | 50 | 45 |       |            |             | 7         | 1.51 |

| 被切削材<br>Workpiece<br>material | Steel 鋼                | P | ● | ● |   |
|-------------------------------|------------------------|---|---|---|---|
|                               | Stainless steel 不銹鋼    | M |   |   |   |
|                               | Cast iron 鑄鐵           | K | ● |   |   |
|                               | Non-ferrous metal 非鐵金屬 | N |   |   | ● |

| Insert Shape | Description       | GRADE 材質  |       |       | Dimensions,mm |     |     |     |
|--------------|-------------------|-----------|-------|-------|---------------|-----|-----|-----|
|              |                   | Coated 塗層 |       |       | A             | B   | S   | Re  |
|              |                   | AH120     | T3130 | KS05S |               |     |     |     |
|              | ASMT11T304PDPR-MJ | ●         | ●     |       | 12.3          | 6.7 | 3.7 | 0.4 |
|              | ASGT11T304PDFR-AJ |           |       | ○     |               |     |     | 0.4 |
|              | ASMT170504PDPR-MJ |           |       |       | 16.9          | 9.8 | 5.6 | 0.4 |
|              | ASMT170508PDPR-MJ | ●         | ●     | ○     |               |     |     | 0.8 |

內徑車刀  
BORING BARS

外徑車刀  
TOOLHOLDERS

牙刀 & 開槽刀  
THREADING & GROOVING

銑刀  
MILLING

孔加工  
BORING TOOLS COMPONENTS

配件  
SPARE PARTS