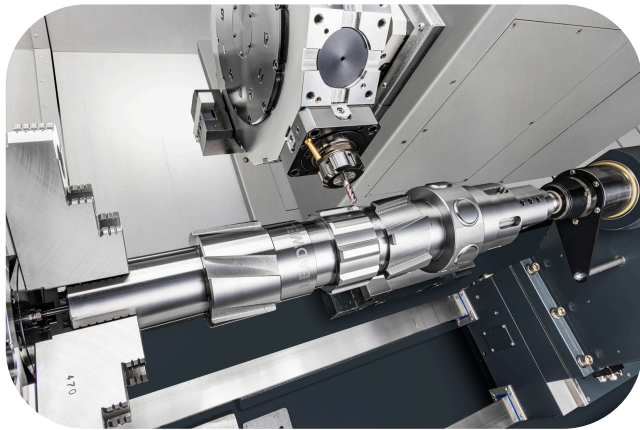
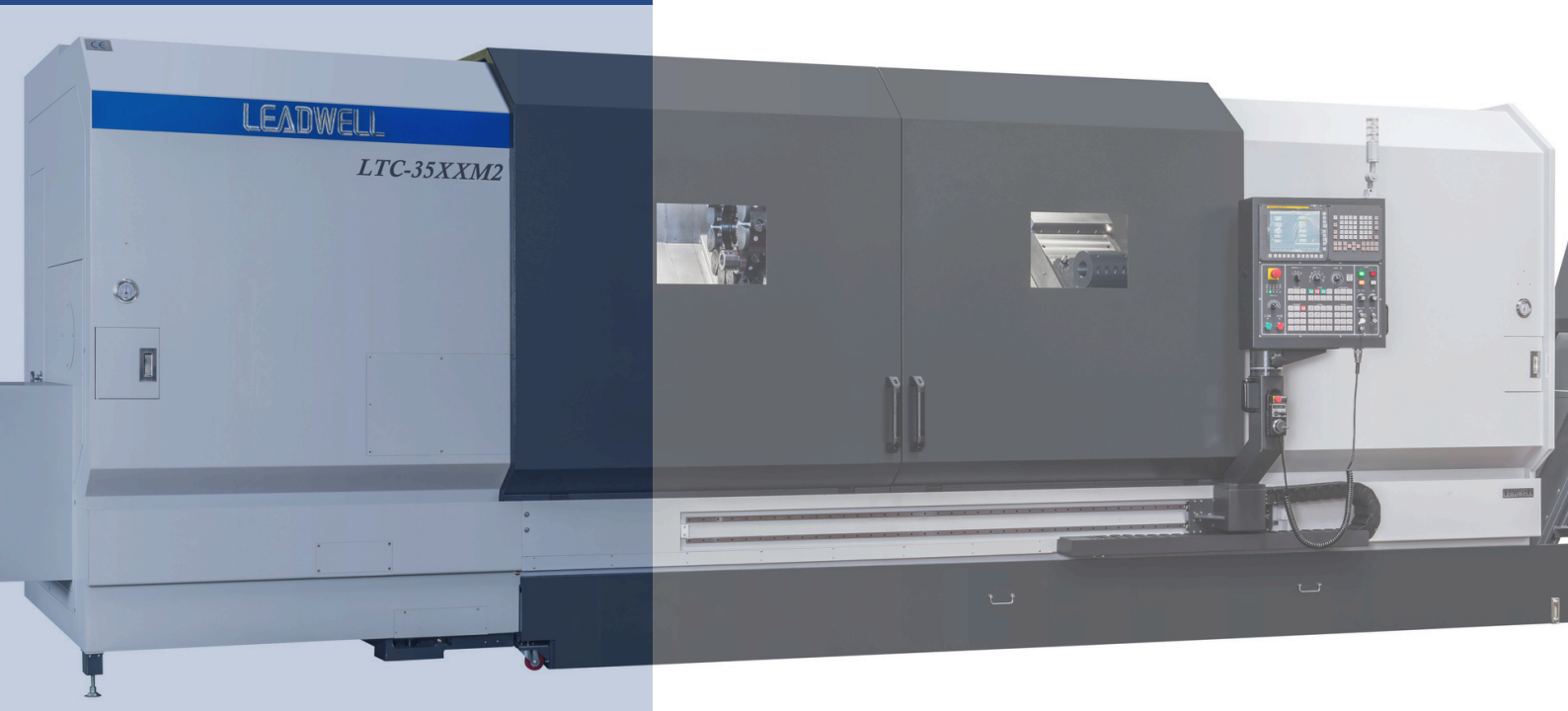


LTC-35XXLM

高剛性臥式車床

Double Spindle

Horizontal Turning Center



- 加工
展演件為中碳鋼，展示鍵槽銑削、徑向鑽孔等多工序加工，呈現長軸產品徑向銑削的高效應用。
- WORKPIECE
The workpiece is medium carbon steel, demonstrating multiple processes such as keyway milling and radial drilling, showcasing the high-efficiency application of radial milling for long-shaft products.

機器特性FEATURES

這台機器是一款高性能的CNC車削中心，適合加工複雜零件，特別是汽車工業的零件。它提升了產品質量和效率，降低了成本和時間，為用戶帶來更多的價值與競爭力。

This machine is a high-performance CNC Turning Center, ideal for machining complex parts, particularly for the automotive industry. It enhances product quality and efficiency, reduces costs and time, offering increased value and competitiveness.

工作範圍

CAPACITY

最大旋徑	Max. Swing	mm(in)	800(31.5)
最大加工直徑	Max. Turning Diameter	mm(in)	520(20.5)
最大加工長度	Max. Turning Length	mm(in)	3000(118.1)
棒材最大徑	Bar Capacity	mm(in)	115(4.5)

行程

TRAVEL

X軸行程	X-Axis Travel	mm(in)	290+20(11.4+0.8)
Z軸行程	Z-Axis Travel	mm(in)	3100(122)

主軸

SPINDLE

主軸轉速	Spindle Speed	rpm	10-2000
主理軸夾頭尺寸	Spindle Chuck Size	mm(in)	15"
主軸鼻端	Spindle Nose		A2-11
主軸馬達出力(30min)	Spindle Motor Power(30min)	kw(hp)	30(40)

刀塔

TURRET

刀座數量	Number of Tool Stations		12(BMT 75)
外徑刀柄尺寸	Shank Height for Square Tool	mm(in)	25(1)
搪孔刀柄尺寸	Shank Diameter of Boring Bar	mm(in)	50(2)
動力刀座轉速	Power Turret Spindle Speed	rpm	3600

進給率

FEED RATE

X/Z軸快速位移	X/Z-Axis Rapid Traverse	m/min(ipm)	15/12(591/472)
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伺服馬達

SERVO MOTOR

X/Z軸馬達	X/Z-Axis Motor	m/min(ipm)	4/7(5.4/9.4)
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機台尺寸

MACHINE SIZE

機台尺寸(LXWXH)	Floor Space (LXWXH)	mm	6500X2120X2310
機台總重	Machine Weight	kg	17000
電力需求	Power Requirement	KVA	70
控制器	Controller	Fanuc	0i-T



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