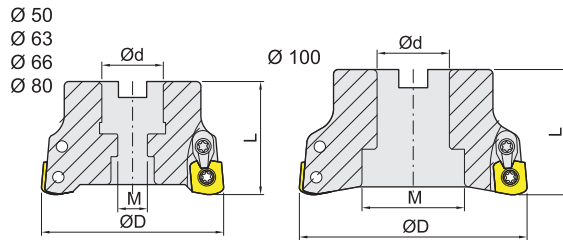
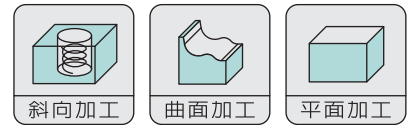
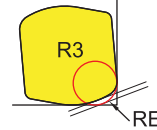


# ASR 高進給銑刀 HIGH FEED MILLING (ASR)



編製CAM程序時，請將ASR設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量

When using the ASR, please program the approximate radius as indicated. The approximate uncut portions for the program are as follows.



刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
ED...-10	3.0	0.7
ED...-15	2.0	0.6
EP...-10	3.0	0.236

Metric

Item code	Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
	D	d	L	M				
ASR504-22.0	50	22.0	50	11	4	EDNW13T4TN-10	③	0.39
ASR664S-27.0	66	27.0	50	13	4			0.61
ASR804S-27.0	80	27.0	50	13	4			0.99
ASR805S-27.0	80	27.0	50	13	5	EDNW15T4TN-10	④	0.98
ASR633-22.0	63	22.0	50	11	3			0.69
ASR634-22.0	63	22.0	50	11	4			0.55
ASR804-27.0	80	27.0	50	13	4			0.99
ASR805-27.0	80	27.0	50	13	5			0.91

Inch

Item code	Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
	D	d	L	M				
ASR634S-25.4	63	25.4	50	13	4	EDNW13T4TN-10	③	0.57
ASR664S-25.4	66	25.4	50	13	4			0.63
ASR805SB-25.4	80	25.4	50	13	5			1.00
ASR634-25.4	63	25.4	50	13	4	EDNW15T4TN-10	④	0.52
ASR664-25.4	66	25.4	50	13	4			0.58
ASR804-25.4	80	25.4	50	13	4			1.00
ASR805-25.4	80	25.4	50	13	5			0.95
ASR1006-31.75	100	31.75	50	45	6			1.47

Insert	Spare parts	Screw 	Clamp 	Wrench 
EPNW0803TN-10	①	MS3507A	MC35-3V	ETF15
EDNW10T3TN-10	②	MS4009B	MC35-3V	ETF15
EDNW13T4TN-10	③	MS5011A	MC50V	ETF20
EDNW15T4TN-10	④	MS5011A	MC50V	ETF20

被切削材 Workpiece material	Steel 鋼	P	●
	Stainless steel 不銹鋼	M	●
	Cast iron 鑄鐵	K	
	Non-ferrous metal 非鐵金屬	N	

Insert Shape	Description	GRADE 材質	Dimensions,mm			
		Coated 塗層	A	B	S	Re
		CY250				

	EPNW0803TN-10	●	8.1	7.94	3.18	10
	EDNW10T3TN-10	●	10.0	10.00	3.97	10
	EDNW13T4TN-10	●	13.5	12.70	5.56	10
	EDNW15T4TN-10	●	15.0	14.00	5.56	10
	EDNW13T4TN-15	○	13.5	12.70	5.56	15
	EDNW15T4TN-15	○	15.0	14.00	5.56	15

內徑車刀 BORING BARS  
外徑車刀 TOOL HOLDERS  
牙刀 & 開槽刀 THREADING & GROOVING  
銑刀 MILLING  
孔加工 BORING TOOLS COMPONENTS  
配件 SPARE PARTS