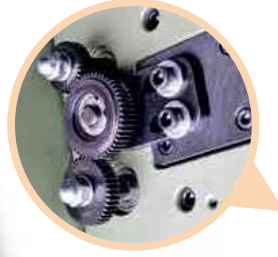
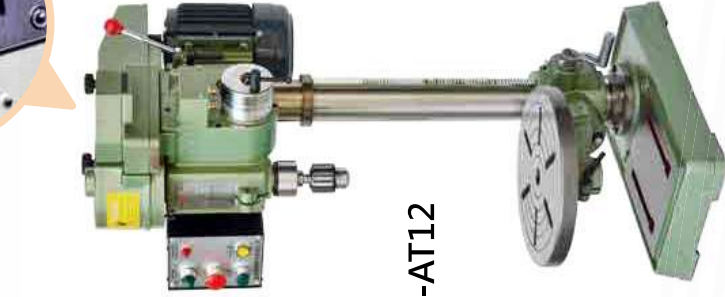


自動攻牙機 (齒輪式)

Automatic Tapping Machine (Gear Type)



牙距齒輪組
Pitch Gears



► HD-AT12



► HD-AT19

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Appearance Dimensions Please View Page 23 / 24 / 25.



操作影片
Operating Video



► HT1-203
► HT2-223
► HT3-231

規格 Specifications		型號 Model	HD-AT12	HD-AT19	HT1-203	HT2-223	HT3-231
進刀方式 Stroke		自動 Automatic					
主軸型式 Spindle Type	主軸斜度 Inside Spindle	鼻端斜度 For Chuck	MT2	MT3	JT6	JT6	JT6
	工作能力 Working Ability		JT6	JT6			
主軸行程 Spindle Travel (mm)	中碳鋼 Steel (S45C)	馬達 Motor	3-13	5-20	2-8	5-16	10-32
	主軸轉速 (段數) Spindle Speed RPM (Steps)		93	133	45	65	65
馬達 Motor	50HZ	重量 Weight (kg)	1HP-4P	2HP-6P	1/2HP-4P	1HP-6P	2HP-6P
	60HZ		256-1278 (8)	166-829 (6)	420-1340 (3)	155-515 (3)	50-200 (3)
主軸轉速 (段數) Spindle Speed RPM (Steps)	308-1534 (8)		200-995 (6)	500-1600 (3)	190-620 (3)	60-240 (3)	250
	112		234	97	200	250	

1. 實際工作能力與刀具銳利度、潤滑及冷卻有密切關係。

2. 特殊材質、尺寸須配合特製轉速。

1. The practical working abilities are very related to sharpness on drill bit, good lubrication and suitable cooling.

2. Customized spindle speed might be required for particular materials or drilling sizes.