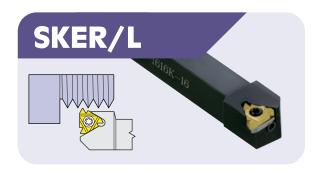
EXTERNAL THREADING TOOLHOLDERS







Right-hand shown

Item code	Dimensions,mm				Insert		Spare	Weight
	H (H1)	В	L	F	螺紋加工 Threading	槽加工 Grooving	parts	Kg
SKER/L-1212K-16	12	12	125	18	16ER/L	16G	1	0.17
SKER/L-1616K-16	16	16	125	22			3	0.29
SKER/L-2020K-16	20	20	125	27				0.45
SKER/L-2525M-16	25	25	150	34				0.84

※裝插槽刀片時,加工深度及最小加工徑會因刀桿實際狀況而異(The application depth and minimum working diameter will be various according to situation of setting grooving insert.)

Insert	Spare parts	Screw	Wrench	Shim	Screw	Wrench	Clamp	Wrench
16ER/L	1	MS3509A	ETF15					
16ER/L	2	MS3509A					MC35-3V	ETF15
16ER/L	3	MS3512A	ETF15	GXE/N 16	HTM309	PL25		
16ER/L	4	MS3512A		GXE/N 16	HTM309	PL25	MC35-3V	ETF15
22ER/L	(5)	MS4516A	ETF20	GXE/N 22	HTM412	PL30		
22ER/L	6	MS4516A	ETF20	GXE/N 22	HTM412	PL30	MC35-3V	ETF15
27ER/L	7	MS5022E	ETL25	GXE/N 27	HTM512HC	PL40		

※ 牙刀片請參考 93-94 頁 Please refer to page 93-94 for threading insert.