

FIG-1

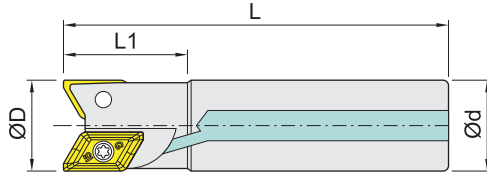
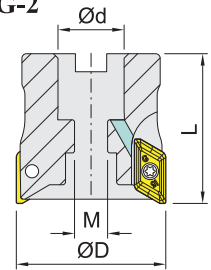


FIG-2



| FIG-1 Item code | | Dimensions,mm | | | | Teeth | Insert | Spare parts | Weight Kg |
|------------------------------|-------------------|---------------|----|-----|----|-------|--------------|-------------|-----------|
| 無水孔Non-coolant | 水孔Coolant | D | d | L | L1 | | | | |
| BXD15-252-S25-125 | | 25 | 25 | 125 | 50 | 2 | XDGT1550PD.. | ① | 0.48 |
| BXD15-252-S25-160 | BXD15-252-A25-160 | 25 | 25 | 160 | 50 | 2 | | | 0.62 |
| BXD15-252-S25-200 | BXD15-252-A25-200 | 25 | 25 | 200 | 50 | 2 | | | 0.77 |
| BXD15-322-S32-150 | | 32 | 32 | 150 | 50 | 2 | XDGT1550PD.. | ② | 0.95 |
| BXD15-322-S32-200 | | 32 | 32 | 200 | 50 | 2 | | | 1.26 |
| BXD15-322-S32-250 | | 32 | 32 | 250 | 50 | 2 | | | 1.58 |
| NEW BXD15-403-S32-200 | | 40 | 32 | 200 | 50 | 3 | XDGT1550PD.. | ③ | 1.27 |

Metric

| FIG-2 Item code | | Dimensions,mm | | | | Teeth | Insert | Spare parts | Weight Kg |
|-----------------|------------------|---------------|------|----|----|-------|--------------|-------------|-----------|
| 無水孔Non-coolant | 水孔Coolant | D | d | L | M | | | | |
| BXD15-504A-22.0 | BXD15-504A-A22.0 | 50 | 22.0 | 50 | 11 | 4 | XDGT1550PD.. | ③ | 0.42 |
| BXD15-635A-22.0 | | 63 | 22.0 | 50 | 11 | 5 | | | 0.73 |

Inch

| FIG-2 Item code | | Dimensions,mm | | | | Teeth | Insert | Spare parts | Weight Kg |
|-----------------|-----------|---------------|------|----|----|-------|--------------|-------------|-----------|
| 無水孔Non-coolant | 水孔Coolant | D | d | L | M | | | | |
| BXD15-504A-25.4 | | 50 | 25.4 | 50 | 13 | 4 | XDGT1550PD.. | ③ | 0.34 |
| BXD15-635A-25.4 | | 63 | 25.4 | 50 | 13 | 5 | | | 0.61 |
| BXD15-805A-25.4 | | 80 | 25.4 | 50 | 13 | 5 | | | 1.08 |

| Insert | Spare parts | Screw | Wrench |
|---------------|-------------|---------|--------|
| XDGT1550PD... | ① | MS4008A | ETF15 |
| XDGT1550PD... | ② | MS4009A | ETF15 |
| XDGT1550PD... | ③ | MS4011A | ETF15 |

| 被切削材 Workpiece material | Steel 鋼 | P | ● |
|----------------------------|------------------------|---|---|
| | Stainless steel 不銹鋼 | M | ● |
| | Cast iron 鑄鐵 | K | ● |
| | Non-ferrous metal 非鐵金屬 | N | ● |

| Insert Shape | Description | GRADE 材質 | | Dimensions,mm | | | |
|--------------|-------------|-----------|-----------------------|---------------|---|---|----|
| | | Coated 塗層 | Cemented Carbide 硬質合金 | A | B | F | Re |
| | | NW948 | NM413 | | | | |

| | | | | | | | |
|--|-------------------|---|---|------|----|-----|-----|
| | XDGT1550PDER-G04 | ● | | 22 | 16 | 1.5 | 0.4 |
| | XDGT1550PDER-G08 | ● | | 22 | 16 | 1.1 | 0.8 |
| | XDGT1550PDER-G12 | | | 22 | 16 | 0.7 | 1.2 |
| | XDGT1550PDER-G16 | | | 22 | 16 | 0.4 | 1.6 |
| | XDGT1550PDER-G20 | | | 21.7 | 16 | 0.2 | 2.0 |
| | XDGT1550PDER-G30 | ● | | 20 | 16 | 0.6 | 3.0 |
| | XDGT1550PDFR-GL04 | | ● | 22 | 16 | 1.5 | 0.4 |