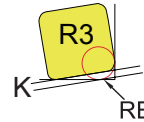


編製CAM程序時，請將FFQ設為圓弧頭銑刀，此時的近似刀尖圓半徑RE值及切削殘留量
When using the FFQ, please program the approximate radius as indicated. The approximate uncut portions for the program are as follows.



刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
SOMT1205..	3.0	1.25

Metric

	Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
	無水孔Non-coolant	水孔Coolant	D	d	L	L1				
NEW	FFQ4-06304-22.0T		63	22.0	50	11	4	SOMT1205..	①	0.57
NEW	FFQ4-06305-22.0T		63	22.0	50	11	5			0.57
NEW	FFQ4-06306-22.0T		63	22.0	50	11	6			0.57

Insert	Spare parts	Screw 	Wrench
SOMT1205..	①	MS4011A	ETF15

被切削材 Workpiece material	Steel 鋼	P	●	
	Stainless steel 不銹鋼	M	●	
	Cast iron 鑄鐵	K		
	Non-ferrous metal 非鐵金屬	N		●

Insert Shape	Description	GRADE 材質		Dimensions,mm		
		Coated 塗層		A	S	Re
		IC808	IC810			
	SOMT120516T	●		12.7	5.2	1.6
	SOMT120516T20		○			