

自動鑽床 (離合式)

Automatic Drilling Machine (Clutch Type)



► HD-350



► HD-250



► HD-120



規格 Specifications		型號 Model	HD-120	HD-250	HD-350
進刀方式 Stroke		自動	自動	自動	自動
主軸型式 Spindle Type	主軸斜度 Inside Spindle	MT2	MT3	MT4	MT4
	鼻端斜度 For Chuck	JT6	JT6		
工作能力 Working Ability	中碳鋼 Steel (S45C)	3-16	5-25	15-35	15-35
	主軸行程 Spindle Travel (mm)	93	133	153	153
馬達 Motor		1HP-4P	2HP-6P	3HP-4*8P	3HP-4*8P
主軸轉速 (段數) Spindle Speed RPM (Steps)	50HZ	466-1675 (4)	200-1600 (9)	127-961 (8)	127-961 (8)
	60HZ	560-2010 (4)	210-1700 (9)	150-1140 (8)	150-1140 (8)
重量 Weight (kg)		102	206	492	492

1. 實際工作能力與刀具銳利度、潤滑及冷卻有密切關係。

2. 特殊材質、尺寸須配合特製轉速。

1. The practical working abilities are very related to sharpness on drill bit, good lubrication and suitable cooling.

2. Customized spindle speed might be required for particular materials or drilling sizes.

★ 外觀尺寸請參考 P.20 / 21

Appearance Dimensions Please View Page 20 / 21.

多軸鑽孔攻牙器T型

Multiple Spindle Head Type T



▶ T-106
▶ T-108
▶ T-121



▶ T-72



▶ T-359

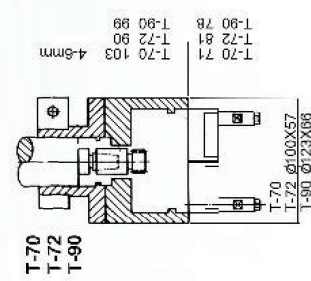


▶ T-214
▶ T-226

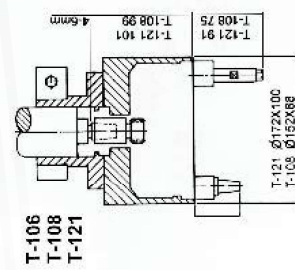
(浮動型 Floating Model)

★ 專利字號 79022

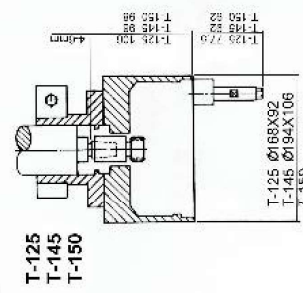
Taiwan Patent No. 79022



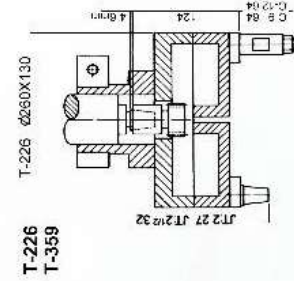
T-70
T-72
T-90



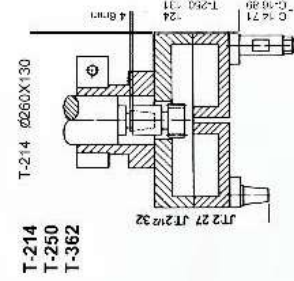
T-106
T-108
T-121



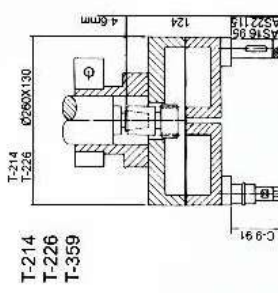
T-125
T-145
T-150



T-226
T-359



T-214
T-250
T-362



T-214
T-226
T-359

規格 Dimensions	型號 Type															
最大軸心圓 (mm)	T70	T72	T90	T106	T108	T121	T125	T145	T150	T214	T226	T250	T359			
Max. Spindle PCD	70	72	98	108	108	121	146	146	151	214	226	251	359			
最小軸心圓 (mm)	10	12.5	15	18	18	24	24	29	24	45.5	33.5	60	56			
Min. Spindle PCD	3	4	6	5	6	8	8	10	8	11	9	16	9			
最大工 作能力 Max. Working Capacity	M2	M4	M6	M4	M6	M7	M7	M9	M7	M12	M8	M15	M8			
鑽孔能力 (mm)	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1			
攻牙能力 Tapping Capacity	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1			
與主軸轉速比 RPM Ratio To Main Spindle	2	2	2	2	2	2	2	2	2	2	2	2	2			
軸數 Numbers Of Spindle	C	C	C	B	C	C	B	B	B	B	B	B	B			
軸承型式 (B=滾珠軸承, C=銅套) Support Bearing Type (B=Ball Bearing, C=Copper)																

★ 可換成ER夾頭或鑽夾頭 ER Collets And Drill Chuck Models Are Available