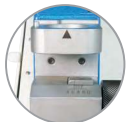


# GH TYPE 銑刀研磨機

## ENDMILL SHARPENER MACHINE



放大圖 Magnified Part

固定擋塊  
(硬化處理，避免校正刀後震動)  
Fixed Block  
(Harden treatment to protect the alignment base)

定位調整扭  
Alignment Knob

定位座  
Alignment Base

定位檔塊  
Alignment Block



2. 研磨後斜角 20°  
NO.2 FOR SCREW RADIAL ANGLE 20°

3. 平面角 6°此橢圓形孔  
允許夾具軸向移動研磨所有端銑刀面  
NO.3 FOR CUTTING ANGLE 6. THIS OVAL SHAPED HOLE ALLOWS HOLDER UNIT TO MOVE ON AXIS TO GRIND ALL SURFACE OF END MILL.

1. 供銑銑刀底溝角 30°  
NO.1 FOR END MILL FLAT SLOT ANGLE 30°

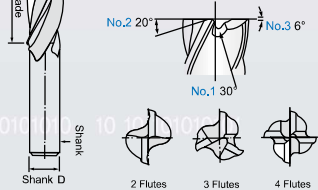
研磨2,3及4刃端銑刀，精密、效率、易操作，縮短製程時間，研磨直徑

GH413- 4-13mm, GH1225-12-25mm

For End Mill Re-sharpening, 2,3 and 4 Flutes Precision, Efficiency, Easy Operation, Short Processing Time, Grinding Diameter from GH413- 4-13mm, GH1225-12-25mm.



1. 高效率、高品質研磨滑程(滑率)，好的研磨效果。  
High Efficiency, High Quality Grinding Slip, Good Grinding Results.
2. 品質保證 0.02mm。  
Quality Assurance: 0.02mm.
3. 容易操作，供緊急的方便用具，快速、Easy Operation, and Fast for Convenience.



三刃專用  
for 3 Flute End Mill

二、四刃專用  
for 2 and 4 Flute End Mill

### GH-413專利號碼

ZL 200720150365.4  
ZL 200720140706.3  
Joker 第3138310號  
M32182號  
M325182號  
US7,473,163B1號  
№ 202007018258.2

### 專利項目 Patented Features

1. 鑽頭鎖緊裝置有軸承 (夾具組)
2. 可調式刀口斜角
1. Drill tightened design with bearing device.
2. Adjustable cutting angle

### 標準附件 Standard Accessories ※CBN 高速度鑽頭專用 (HSS: High Speed Drill) / SDC 錐鑽頭專用 (Carbide Drill)

型號	標準附件	標準附件
GH-413	1. ER20 筒夾 4.0mm-13mm (10pcs) 2. 鑽石砂輪 SDC #300(4-5mm) 、#300(6-13mm) 3. 六角扳手 4mm *1 4. 2.4 夾頭 + 3 刀夾頭各 1 組	1. ER20 collets, 4.0mm-13mm (10pcs) 2. Diamond wheel SDC #300(4-5mm) 、#300(6-13mm) 3. 4mm Hexagon wrench 3 pcs each. 4. 2,4 flutes chuck*1 set + 3 flutes chuck*1 set
GH-1225	1. ER40 筒夾 12mm + 16mm + 18mm + 20mm + 22mm + 25mm (6pcs) 2. 鑽石砂輪 CBN#150、SDC#150 3. 六角扳手 4mm *1 4. 2.4 夾頭 + 3 刀夾頭各 1 組	1. ER40 collets, 12mm + 16mm + 18mm + 20mm + 22mm + 25mm (6pcs) 2. Diamond wheel CBN#150、SDC#150 3. 4mm Hexagon wrench 1 pcs. 4. 2,4 flutes chuck*1 set + 3 flutes chuck*1 set

### 選購附件 Optional Accessories

型號	選購附件	選購附件
GH-413	1. 鑽石砂輪 CBN#300(4-5mm) 、#300(6-13mm)、2T 2. 鑽石砂輪 SDC#300(4-13mm,2T)	1. Diamond wheel CBN#300(4-5mm) 、#300(6-13mm) 、#300(4-13mm,2T) 2. Diamond wheel SDC#300(4-13mm,2T)
GH-1225	1. 鑽石砂輪 CBN#150(12-25mm,2T) 2. 鑽石砂輪 SDC#150(12-25mm,2T)	1. Diamond wheel CBN#150(12-25mm,2T) 2. Diamond wheel SDC#150(12-25mm,2T)

型號	型號	GH-413	GH-1225
研磨範圍	Drill Diameter	4mm - 13mm	12mm - 25mm
先端角	Point Angle	銑刀端面角 6° Third Angle 6° 銑刀後斜角 20°	Primary Angle 20° 銑刀底溝角 30° Second Angle 30°
電源	Power Supply	AC 110 /50 HZ AC 220 / 60HZ	AC 110 /50 HZ AC 220 / 60HZ
馬達	Motor	450 W	1000 W
轉速	R.P.M	6000 rpm	4500 rpm
重量	Weight	17 kgs	30 kgs
包裝尺寸	Dimensions	310 x 260 x 290mm	360 x 290 x 340mm