

# ASRS 高進給銑刀 HIGH FEED MILLING (ASRS)



FIG-1

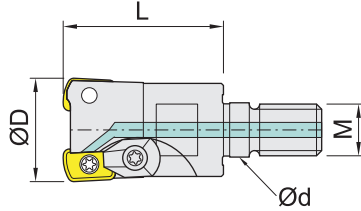


FIG-2

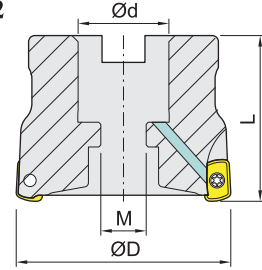
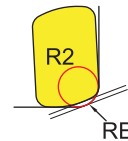


FIG-1 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
ASRS254C-MD23		25	12.5	35	M12	4	EP..0603..	①	0.14
ASRS263C-MD23	ASRS263C-AMD23	26	12.5	35	M12	3			0.16
ASRS304C-MD29		30	17	43	M16	4			0.25
ASRS324C-MD29		32	17	40	M16	4			0.26
ASRS354C-MD29		35	17	40	M16	4			0.28

Metric

FIG-2 Item code		Dimensions,mm				Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M				
	ASRS05207-A22.0T	52	22.0	40	11	7	EP..0603..	②	0.42

Insert	Spare parts	Screw	Wrench	Clamp	Wrench
EPMT0603TN-8	①	MS2506B	ETF09	MC35-3V	ETF15
EPMT0603TN-8	②	MS2506B	ETF09	--	--



編製CAM程序時，請將ASRS設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量  
When using the ASRS, please program the approximate radius as indicated.  
The approximate uncut portions for the program are as follows.

被切削材 Workpiece material	Steel 鋼	P	●	●	●
	Stainless steel 不銹鋼	M	●		
	Cast iron 鑄鐵	K	●	●	
	Non-ferrous metal 非鐵金屬	N			

刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
EP..-8	2.0	0.497

Insert Shape	Description	GRADE 材質			Dimensions,mm			
		Coated 塗層			A	B	S	Re
		JP4020	JS4045	JS4060				
	EPMT0603TN-8	●	●	●	10	6.35	3.18	8

內徑車刀  
BORING BARS

外徑車刀  
TOOLHOLDERS

牙刀 & 開槽刀  
THREADING & GROOVING

銑刀  
MILLING

孔加工  
BORING TOOLS COMPONENTS

配件  
SPARE PARTS